

In addition to what is explained below, the safety and installation information provided in the installation manual must be read and followed. The technical documentation and the interface

and management software for the product are available at the website.

The device must be used in the manner described in the manual. If this is not the case the safety devices guaranteed by the inverter might be ineffective.

Power and productivity for a better world™





- Install on a wall or strong structure suitable for bearing the weight

- Install in safe, easy to reach places
- If possible, install at eye-level so that the display and status LEDs can be seen easily - Install at a height that considers the heaviness of the equipment

Install vertically with a maximum inclination of 4/- 5°
- To carry out maintenance of the hardware and software of the equipment, remove the covers on the front. Check that there are the correct safety distances for the installation that will allow the normal control and maintenance operations to be carried out

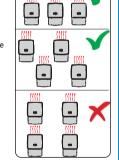
- Comply with the indicated minimum distances

For a multiple installation, position the inverters side by side

- If the space available does not allow this arrangement, position the inverters in a staggered arrangement as shown in the figure so that heat dissipation is not affected by other inverters

Final installation of the inverter must not compromise access to any disconnection devices that may be located externally.

Please refer to the warranty terms and conditions available on the website and evaluate any possible exclusion due to improper installation



LEDs and BUTTONS, in various combinations, can be used to view the status or carry out complex actions that are described more fully in the manual

Her DI Feb 11:26

ED POWER	GREEN On if the inverter is working correctly. Flashes when checking the grid or if there is insufficient sunlight.
	YELLOW The inverter has de-

is shown on the display. LED GFI

	of the PV generator. The error is shown on the display.
oper	ating parameters of the equipment a

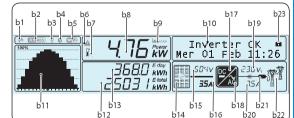
e e	POWER	AL RM	GFI		ESC	UP	DOV	VN
nt are	e displaye	ed through	h the d	lispla	<u>.</u> √@:√	varnin	gs, a	lar
Dail	ly energy	produced	1			b2	h4	ı
PV ·	voltage >	Vstart			b1		ьзΪ	b!
DC	voltage v	alue						_[

It is used to access the main menu, to go back to the previous menu or to go back to the previous digit to be edited.
It is used to scroll up the menu options or to shift the numerical scale in ascending order. It is used to scroll down the menu options DOWN or to shift the numerical scale in descending order.
It can be used to conrm an action, to access the submenu for the selected option (indicated by the > symbol) or to switch to the next digit

to be edited

alarms, channels, voltages, etc.

Description of symbols and display fields:					
	RS485 data transmission	b13	Daily energy produced		
	RS485 line present	b14	PV voltage > Vstart		
b3	Radio line present.	b15	DC voltage value		
b4	Bluetooth line present (*)	b16	DC current value		
b5	WiFi line present (*)	b17	DC/DC circuit part		
b6	Warning		DC/AC circuit part		
	Temperature derating	b19	AC voltage value		
b8	Instantaneous power	b20	AC current value		
b9	MPP scan running	b21	Connection to the grid		
b10	Graphic display	b22	Grid status		
	Power graph	b23	Cyclic view on/off		
b12	Total energy	(*) N	OT available		



Transport of the equipment, especially by road, must be carried out with by suitable ways and means for protecting the components (in particular, the electronic components) from violent shocks, humidity, vibration, etc

Where indicated and/or where there is a provision, eyebolts or handles, which can be used as anchorage points, are inserted and/or can be inserted.

The ropes and means used for lifting must be suitable for bearing the weight of the equipment

# Unpacking and checking

The components of the packaging must be disposed on in accordance with the regulations in force in the country of installation.

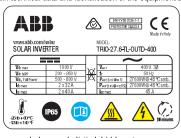
When you open the package, check that the equipment is undamaged and make sure all the components are present. If you find any defects or damage, stop unpacking and consult the carrier, and also promptly inform the Service ABB.

Weight of the equipment units							
	Mass weight	Lifting points n°#	Minimum rope height	Holes or Eyebolts UNI2947			
INVERTER unit	TRIO-20.0: 60 kg TRIO-27.6: 65 kg	4	1.200 mm	M 12 - assembly kit with 4 handles and 2 eyebolts (to order: TRIO HANDLING KIT)			
WIRING BOX unit	Standard / -S2: 7 kg -S2F / -S2X: 15 kg	2	-	-			
			•				



The labels on the inverter have the Agency marking, main technical data and identification of the equipment and manufacturer





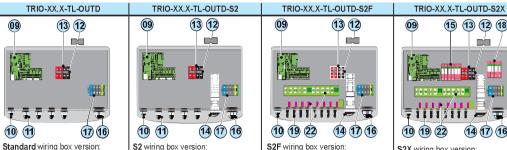
P/N:PPP SN:YYWWSSSSSS WK:WWYY WO:XXXXXXX SO: SXXXXXXXX Q1 (f) Inverter model

@ Inverter Part Number Inverter Serial Number Week/Year of manufacture

The labels attached to the equipment must NOT be removed, damaged, dirtied, hidden,etc. If the service password is requested, the field to be used is the serial number -SN: YYWWSSSSS- shown on the label affixed to the top (inverter)

In the manual and/or in some cases on the equipment, the danger or hazard zones are indicated with signs, labels, symbols or cons.							
	Always refer to instruction manual		General warning - Important safety information	4	Hazardous voltage		Hot surfaces
IP65	Protection rating of equipment	Ů	Temperature range	敛	Without isolation transformer	₹	Direct and alternating currents, respectively
+-	Positive pole and negative pole of the input voltage (DC)		Always use safety clothing and/or personal safety devices	<b>(</b>	Point of connection for grounding protection	4 (7)	Time need to discharge stored energy

The models of inverter to which this guide refers are available in 2 power ratings: 20 kW / 27.6 kW. For inverters of equal output power, the variant between the various models is the layout of the wiring box



DC cable infeed cable glandDC cable connection terminal block

S2 wiring box version:
- DC cable infeed cable gland DC cable connection terminal block

**S2F** wiring box version:
- Quick fit connectors
- String protection fuses
- AC+DC disconnect switch

Quick fit connectors-String protection fuses - DC overvoltage surge arresters - AC overvoltage surge arresters - AC+DC disconnect switch

Main components Communication board DC input terminal board AC output terminal board Service cable glands AC+DC disconnect switch AC overvoltage surge arresters DC cable glands DC overvoltage surge arresters Input connectors

### Environmental checks

6.

- Consult the technical data to check the environmental

parameters to be observed Installation of the unit in a location exposed to direct sunlight must be avoided as it may cause:

 power limitation phenomena in the inverter (with a resulting decreased energy production by the system) 2. premature wear of the electrical/electromechanical compo-

3. premature wear of the mechanical components (gaskets) and of the user interface (display)

- Do not install in small closed rooms where air cannot circulate freely
- To avoid overheating, always make sure the flow of air

around the inverter is not blocked

- Do not install in places where gases or flammable substances may be present

- Do not install in rooms where people live or where the pro-

longed presence of people or animals is expected, because of the noise (about  $50 \, \text{dB}(A)$  at 1 m) that the inverter makes during operation

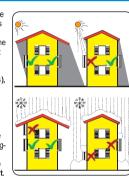
 Avoid electromagnetic interference that can compromise the correct operation of electronic equipment, with consequent situations of danger Installations above 2000 metres

On account of the rarefaction of the air (at high altitudes), particular conditions may occur:
- Less efficient cooling and therefore a greater likelihood

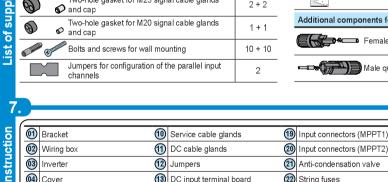
of the device going into derating because of high internal temperatures

 Reduction in the dielectric resistance of the air that, in the presence of high operating voltages (DC input), can create electric arcs (discharges) that can reach the point of damage

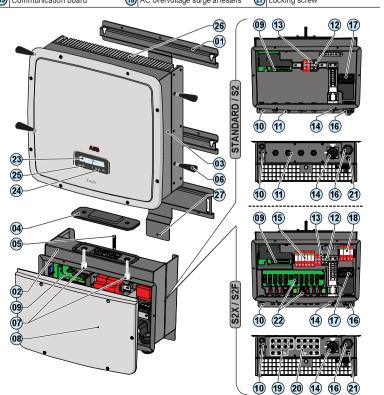
All installations at altitudes of over 2000 metres must be assessed case by case with the ABB Service department.



Components available for all models	Quantity	Components available for all models	Quantity
Connector for connecting the configurable relay	2		
Connector for the connection of the communication	4	Bracket for wall mounting	1
L-key, TORX TX20	1	Quick Installation Guide	1
Two-hole gasket for M25 signal cable glands  and cap	2 + 2	Quick Installation Guide	<u> </u>
Two-hole gasket for M20 signal cable glands  and cap	1+1	Additional components for (-S) models	Quantity
Bolts and screws for wall mounting	10 + 10	Female quick fit connectors	8 (20.0kW) 10 (27.6kW)
Jumpers for configuration of the parallel input channels	2	Male quick fit connectors	8 (20.0kW) 10 (27.6kW)



### 19 Input connectors (MPPT1) 20 Input connectors (MPPT2) @ Cover DC input terminal board 22 String fuses AC+DC disconnect switch 05 Clamp screw 23 Display (24) Keypad (06) Handles 15 DC overvoltage surge arresters 16 AC cable gland Onnector screws 25 LEDpanel Front cover (17) AC output terminal board (26) Heatsink (9) Communication board (18) AC overvoltage surge arresters 27 Locking screw



## Wall mounting

Position the bracket perfectly level on the wall and use it as a drilling template

- Drill the 10 holes required using a drill with 10mm bit. The holes must be about 70mm deep.

- Fix the bracket to the wall with the 10 wall anchors, 10mm in diameter,

- Hook on the wiring box @ by inserting the head of the rear screws in the slots in the bracket, remove the front cover 🚳 and make all the necessary connections. N.B. It is not necessary to install the inverter @ at this stage

- Unscrew the connector screws mand remove the cover so that you can reach the connector between the wiring box and the

Put the cover in the special pocket provided at the back of the wiring

- Hook the inverter **13** to the bracket by inserting the head of the rear screws in the slots as shown in the figure. To make lifting easier, handles ® or eyebolts (M12) can be attached to the side holes provided.

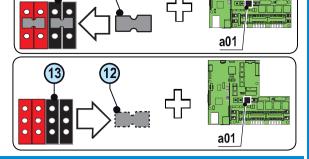
- Join the two parts by tightening the coupling screw 65 working from the lower part of the wiring box 20.

- Once the parts are connected screw in the two connector screws on situated inside the wiring box.

Anchor the inverter to the bracket (1) tightening the locking screw (2) located on the lower side

This configuration involves the use of the two input channels (MPPT) connected in parallel. This means that the jumpers (12) between the two channels (positive and negative) of the DC input terminal board 13 must be installed and that the switch a01 situated on the communication card 9 must be set to "PAR"

Configuration of independent channels (default configuration) This configuration involves the use of the two input channels (MPPT) in independent mode. This means that the jumpers 📵 between the two channels (positive and negative) of the DC input terminal board 
 must not be installed and that the switch a01 situated on the communication card 
 must be set to "IND"





Check for correct polarity in the input strings and absence of any leakage to ground in the PV generator.

When exposed to sunlight, the PV panels supply DC direct voltage to the inverter.

The inside of the inverter may only be accessed after the equipment has been disconnected from the grid and from the photovoltaic generator. The inverter is only to be used with photovoltaic units with ground insulated input poles unless accessories allowing grounding of the inputs have been installed. In this case it is compulsory to install an isolation transformer on the AC side of the system.

- Connection of inputs on the Standard and S2 models
For these two models, connection with the DC input terminal board (3) is made by inserting the cables in the DC cable glands (1). The maximum accepted cable cross-section ranges from 10 to 17 mm, whereas each individual terminal of the terminal board accepts a cable with cross-section of up to 50 mm² (tightening torque 6Nm).

Unscrew the cable gland, remove the cover, insert the cable of suitable cross-section and connect it to the terminals on the DC input terminal board 🔞 Once the connection to the terminal board is complete, screw in the cable gland firmly (tightening torque

5.0Nm) and check the tightness - Connection of inputs on the S2F / S2X model Reversing polarity may result in serious damage. Always check the polarity before connecting up each string!

photovoltaic modules installed For string connections using the S2F / S2X wiring box, the quick fit connectors (multicontact or weidmuller) situated at the bottom of the mechanics are used.

Each input is equipped with protection fuses: check that the fuse current rating is properly sized for the

For each input channel, there are two groups of connectors:
- Input connectors (MPPT1) with codes 1A, 1B, 1C, ... - Input connectors (MPPT2) with codes 2A, 2B, 2C,

Connect all the strings included in the design of the system and always check the tightness of the connectors

In these versions of the wiring box, you MUST directly connectthe individual strings coming into the inverter (do not make field switchboards for parallel strings). This is because the string fuses @, situated on each input, are not sized to take strings in parallel (array).

If some string inputs are not used, check that there are covers on the connectors and install them if they are missing This operation is necessary for the tightness of the inverter and to avoid damaging the free connector that could be used at a later date.

## 10.

Load protection breaker (AC disconnect switch) and line cable sizing To protect the AC connection line of the inverter, we recommend installing a device for protection against over current and leakage with the following character-

	TRIO-20.0-TL-OUTD	TRIO-27.6-TL-OUTD			
Туре	Automatic circuit breaker with diffe	rential thermal magnetic protection			
Voltage/Current rating	400V /40A	400V /63A			
Magnetic protection characteristic	B/	C			
Number of poles	3/	4			
Type of differential protection	AVA	√C			
Differential sensitivity	300	mA			
ABB declares that the ABB transformerless inverters, in terms of their construction, do not inject continuous ground fault currents and therefore there is no requirement					
that the differential protection installed downstroom of the investor be type P in accordance with IEC 60755 / A 2					

Characteristics and sizing of the line cable For the connection of the inverter to the grid, you can choose between a star connection (3 phases + neutral) and a delta connection (3 phases)

The cross-section of the AC line conductor must be sized in order to prevent unwanted disconnections of the inverter from the grid due to high impedance line that connects the inverter to the power supply point



1. a power loss of not more than 1% along the line. 2. copper cable, with EPR/XLPE insulation, laid in free air

max 35 mm<sup>2</sup> The values are calculated in nominal power conditions, taking into account:

14

The inverter commissioning procedure is as follows:

- Turn the AC+DC disconnect switch 

to the ON position.

If there are two separate external disconnect switches (one for DC and the other for AC), first close the AC disconnect switch and then the DC disconnect switch. There is no order of priority for opening the disconnect switches.

- When the inverter has power, the first check performed is the one relating to the input voltage 1. If the DC input voltage is lower than the Vstart voltage (voltage required to begin the inverter's grid connection) the b14 icon remains off and the "Waiting

sun" message is displayed b10.

2. If the DC input voltage is higher than the Vstart voltage the b14 icon is displayed and the inverter goes to the next stage of the controls in both cases the voltage levels and input current are displayed in the b15 and b16 fields.

The inverter performs a control of grid parameters. The b22 icon, which represents the grid distribution, can have different statuses:
 not present, if the mains voltage results as absent.

4. flashing, if the mains voltage is present but outside the parameters dictated by the standard of the country of installation

5. turns on, if the mains voltage is present and within the parameters dictated by the standard of the country of installation. In this condition, the inverter starts

If the input voltage and the grid voltage are within the inverter operating intervals, connection to the grid will commence. After the inverter is connected, the icons on the whole line b21 will come on steady.

Once the connection sequence has been completed, the inverter starts to operate and indicates its correct operation by making a sound and by the green LED coming on steady on the LED panel .

If the inverter signals any errors/warnings the messages and their codes will be indicated on the display (a). This state will also cause switching of the multi-function relay (set to alarm mode in the menu SETTINGS>Alarm) which activates any external signalling device that may be connected.

15. The display (20) has a section b10 (graphic display) for moving through the menu using the buttons of the LED panel (20). Section b10 consists of 2 lines with 16

Press ESC

Viewing of the GENERAL INFORMATION is cyclic. This information relates to the nput and output parameter and the inverter identification parameters. By pressing ENTER it is

displayed.

statistics

16.

data

Inverter | Date Time SMS . X EmX Type OUTD P/N -XXXX 00000U MACOCOCK Pout possible to lock scrolling on a screen to be constantly COSP X.XXX Regulation Type Vint Iinl XXXU CX. XA Tamb Tinv Press ESC to access the IoutT XX.XA FoutT XX.XXHz IoutS XX.XA FoutS XX.XXHz three main menus, which Pek XXXXXIII PekDay XXXXXIII have the following functions:
- STATISTICS>Displays the UoutR XXXU Uout avg XXXU SETTINGS>Modify the VoutS XXXV Vout av9 XXXV settings of the inverter XXXU - INFÖ>View service mes VoutT XXXV Vout ave XXXV sages for the operator

VoutRS

GENERAL INFORMATION

OK

Structure of the main menu STATISTICS SETTINGS INFORMATION → Total ■ Address ➤ Part No Display Partia Serial Firmwa Today Serv: Last 7 Country Sel Last Last 30 days Time Last 365 days PMU RS485 baud Language User Period PMU RS485 Prot. V Start Power Reduction \*1 Autotes Al.arm MPPT **A** UV Prot Remote Control Time

Negligible

\*1 Available only for grid standard CEI-021

Refer to the manual for details regarding use and functions available in the menu.

VoutST

XXXU

TRIO-20.0-TL-OUTD TRIO-27.6-TL-OUTD Input
Rated Input Power (Pdcr)
Maximum Input Power (Pdcmax)
Rated Input Voltage (Vdcr) 620 V 360 V (adj. 250...500 V) 0.7 x Vstart...950 V 200...950V Input Activation Voltage (Vstart)
Input operating range (Vdcmin...Vdcmax)
Input voltage interval for MPP
Maximum Input Power for each MPPT 12000 W 16000 W Input voltage Range for Operation at rated power with configuration of the 440...800 V 500...800 V MPPTs in parallel 12000 W [480V≤VMPPT≤800V] the other channel: Pdcr-12000W 16000 W [500V≤VMPPT≤800V] DC Power Limitation for each MPPT with Independent Configuration of the other channel: Pdcr-16000W MPPT at Pacr.max unbalance example [350V≤VMPPT≤800V] [400V≤VMPPT≤800V] Absolute Maximum Input Voltage (Vmax,abs)
Power derating vs. Input voltage (parallel or independent MPPT configu-Linear Derating From MAX to Null [800V≤VMPPT≤950V] ration) Number of Independent MPPTs Maximum current for each MPPT
Maximum Backfeed current (from AC to DC side) 25.0 A 32.0 A

For the connection of the inverter to the grid, you can choose between a star connection (3 phases + neutral) and a delta connection (3 phases)

In any case, connection of the inverter to ground is mandatory. To prevent electrocution hazards, all the connection operations must be carried out with the disconnect switch downstream of the invertee (grid side) open and locked.

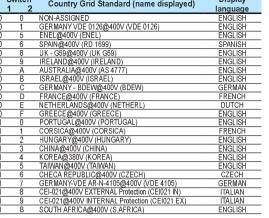
For all models, connection with the AC output terminal board 🛈 is made by inserting the cables in the AC cable gland 📵. The maximum accepted cable cross-section ranges from 20 to 32 mm, whereas each individual terminal of the terminal board accepts a cable with cross-section of up to 35 mm² (tightening torque 2.5Nm).

Unscrew the cable gland, remove the cover, insert the cable of suitable cross-section and connect the conductors (Neutral, R. S. T

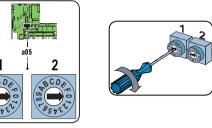
and Ground) to the terminals on the AC output terminal board 🕡 Be careful not to change round one of the phases with neutral! Once the connection to the terminal board is complete, screw in the cable gland firmly (tightening torque 7.5Nm) and check the tightness.

Before connecting the inverter to the distribution grid it is necessary to set the country standard by manipulating the two rotary switches a05

Before connecting the inverter to the distribution grid it is necessary to set the country standard by manipulating the two rotary switches a05: Table: country standard and language Switch Display Country Grid Standard (name displayed) Country Grid Standard (name displayed)



С	SPAIN RD 1565@400V (RD 1565)	SPANISH
D	BELG C10-11 100% @ 400V (C1011 100)	FRENCH
Е	BELG C10-11 110% @ 400V (C1011 110)	FRENCH
F	BRAZIL@380V (BRAZIL)	ENGLISH
0	TURKEY LV@400V (TURKEY LV)	ENGLISH
1	ROMANIA@400V	ENGLISH
3	TURKEY HV@400V	ENGLISH
		1 2



The settings become fixed after 24 hours of operation of the inverter (the PV generator simply has to be under power). The standard for the Italian grid which must be set during installation is 1-8 (CEI-021 @ 400V EXTERNAL Protection)

13.

12.

grid

Setting

(13) (12)

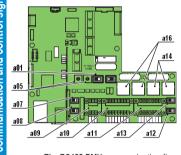
1 J J J 🤛

22

14) **13 12** 

14)

The following table shows the main components and the connections available on the control and communication board. Each cable that must be connected to the communication board must go through the three service cable glands ⑩. Ref. Ref. Description



manual a01 Switch for setting parallel-connected or independent input channels S7 e S8 a05 Rotary switches for setting the standard of the country and the language of the display a07 Switch for setting analogue sensor 1 to Volts or mA a08 Switch for setting analogue sensor 2 to Volts or m/ Terminal block connecting to the configurable relay that allows connection of external devices which, according to the mode selected in the menu SETTINGS>Alarm can, for example, signal malfunctions. The operating modes that can be set are:
-Production -Alarm -Alarm (configurable)

> Terminal block for connection of: Environmental sensors

Environmental sensor power supply (24Vdc)

The RS485 PMU communication line can be configured to operate with a ModBus communication protocol. Please refer to the manual for details of the connections and functions

Tachometer signal (WIND version) Terminal block for connection of PC RS485 serial connection (to connect local or remote monitoring systems) PMU serial connection (to manage active/reactive power infeed by the grid company). PMU-TR
PMJ-TR
GND
+5V OUT
R ONLOFF
SH
PC +TR Remote ON/OFF. a12 Switch for setting the termination resistance of the RS485 (PMU) line a13

available on the control and commu-Switch for setting the termination resistance of the RS485 (PC) line J7 e J8 Connection of the RS485 (PC) line on RJ45 connector a14 Connection of the RS485 (PMU) line on RJ45 connector J5 e J6 a16

a10

TRIO-20.0-TL-OUTD 1 for each MPPT (Standard and -S2 TRIO-27.6-TL-OUTD

1 for each MPPT (Standard and -S2 versions) versions) 4 for each MPPT (-S2F / -S2X versions) 5 for each MPPT (-S2F / -S2X versions) 5 for each MPPT (-S2F / -S2X versions) Tool Free PV Connector WM / MC4 (Screw Terminal Block on Standard and -S2 Number of Pairs of DC Connections at Input Type of Input DC Connectors versions) Type of photovoltaic panels that can be connected at input according to Class A Input protection Protection for Inverter only, from current limited source, for standard and -S2 versions, and for versions with fuse with max 2 strings connected 2 for each MPPT 3 (Class II) for each MPPT Reverse Polarity Protection Input Overvoltage Protection - Varistors
Input Overvoltage Protection - DIN rail surge arrester (-S2X version)
Maximum short-circuit current for each MPPT
Isolation Control
Characteristics of DC disconnect switch for each MPPT (Version with DC 40.0A In accordance with the local standard 40 A / 1000 V disconnect switch)
Fuses (-S2F and -S2X versions) gPV / 1000 V / Max. 20A Output
AC connection to the Grid
Rated output voltage (Vacr)
Output Voltage Range (Vacmin...Vacmax)
Rated Output Power (Pacr)
Maximum Output Power (Pacmax)
Maximum Output Current (Iacmax)
Maximum Output Current (Iacmax) Three phase 3W or 4W+PE 400 Vac 320...480 V 45.0 A Negligible

<63Arms(100mS)

50 Hz / 60 Hz

47...55 Hz / 57...63 Hz (2)

> 0.995 (adj. ± 0.9, or fixed by display > 0.99 Inrush Current
Maximum output fault current
Rated Output Frequency (fr)
Output Frequency Range (fmin...fmax) 0.995 (adj. ± 0.9, or fixed by นาจุบาน down to ± 0.8 with max 22 kVA ) < 3% Nominal Power Factor (Cosphiac,r) and adjustable range down to ± 0.8 with max 30 kVA) Total Harmonic Distortion of Current Type of AC Connections Output protection Screw terminal block, maximum cross-section 35 mn In accordance with the local standard 46.0 A Anti-islanding Protection

Maximum AC Overcurrent protection
Output Overvoltage Protection - Varistors
Output Overvoltage Protection - DIN Rail surge arrester (-S2X version) 4 (Class II) Operating performance
Maximum Efficiency (ηmax)
Weighted Efficiency (EURO/CEC) 98.2% 98.0% / 98.0% Stand-by Consumption
Ilight-time Consumption
Communication PVI-USB-RS485 232 (opt.), PVI-DESKTOP (opt.) PVI-AEC-EVO (opt.), VSN700 Data Logger (opt.) PVI-DESKTOP (opt.) with PVI-RADIOMODULE (opt.) Graphic Display Wired Local Monitoring Remote Monitoring Wireless Local Monitoring User Interface Environmental
Ambient Temperature
Relative Humidity
Noise Emission
Maximum Operating Altitude
Environmental pollution classification for external environmen -25...+60°C /-13...140°F with derating above 45°C/113°F ..100% condensing < 50 db(A) @ 1 m 2000 m / 6560 ft External Environmental Category

Environmental Category
Physical
Environmental Protection Rating
Cooling system
Overvoltage Category in accordance with IEC 62109-1
Dimensions (H x W x D) Weight

Safety Class
| Solation Level |
Marking |
1. The AC voltage range may vary depending on specific country grid standard |
2. The Frequency range may vary depending on specific country grid standard |
Remark. Features not specifically listed in the present data sheet are not included in the | CE (50Hz only)

3. Limited to 20000 W for Germany

Contact us

www.abb.com/solarinverters

TRIO-20.0\_27.6-TL-OUTD-Quick Installation Guide EN-RevC EFFECTIVE 2014-02-12 © Copyright 2014 ABB. All Rights Reserved. Specifications subject to change without notice



